

**Amendments to Claims**

Claim 1 (currently amended). A process for spinning a stable partially oriented yarn, comprising extruding a polyester polymer through a spinneret at a spinning speed less than 2600 mpm and a temperature between about 250°C and 270°C, wherein said polymer comprises at least 85 mole % poly(trimethylene terephthalate ~~terephthalate~~ terephthalate) wherein at least 85 mole % of repeating units consist of trimethylene units, ~~and~~ wherein said polymer has an intrinsic viscosity of at least 0.70 dL/g, and wherein said stable partially oriented yarn has an elongation to break of from 110 to 137.1 %.

Claim 2 (original). The process of claim 1, wherein the spinning speed is between 1650 mpm and 2300 mpm.

Claims 3 through 20 (cancelled).

Claim 21 (cancelled).

Claim 22 (previously presented). The process of claim 1, wherein said stable partially oriented yarn has an elongation to break of at least 120%.

Claim 23 (previously presented). The process of claim 1, wherein said stable partially oriented yarn has an elongation to break of at least 130%.

Claim 24 (previously presented). The process of claim 1, wherein said stable partially oriented yarn has an intrinsic viscosity of at least 0.90 dL/g.

Claim 25 (previously presented). The process of claim 1, wherein said stable partially oriented yarn has an intrinsic viscosity of at least 1.0 dL/g.

Claim 26 (currently amended). The process of claim ~~1~~ 2, wherein said stable partially oriented yarn has ~~an elongation to break of at least 110 % and~~ an intrinsic viscosity of at least 0.90 dL/g.

Claim 27 (cancelled).

Claim 28 (previously presented). The process of claim 22, wherein said spinning speed is between 1650 and 2300 mpm.

Claim 29 (previously presented). The process of claim 23, wherein said spinning speed is between 1650 and 2300 mpm.

Claim 30 (previously presented). The process of claim 24, wherein said spinning speed is between 1650 and 2300 mpm.

Claim 31 (previously presented). The process of claim 25, wherein said spinning speed is between 1650 and 2300 mpm.

Claim 32 (previously presented). The process of claim 26, wherein said spinning speed is between 1650 and 2300 mpm.

Claim 33 (cancelled).